

CERTIFICATE

Conformity of the Factory Production Control

2451-CPR-EN1090-2014.0470.006

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC4 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for ASK Romein International Belder 101 4704 RK Roosendaal NETHERLANDS
Manufacturing plants <small>production facilities of the manufacturer</small>	see reverse
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	04.03.2013
Next Surveillance audit	03.03.2023
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plants are not modified significantly.
Remarks	see reverse

Place and date of issue

Düsseldorf, 30.06.2021
Klotzki


Dipl.-Ing. Gurschke
Head of certification body

Certificate number: 2451-CPR-EN1090-2014.0470.006

- Manufacturing plants**
1. **ASK ROMEIN MALLE N.V.**
Ambachtsstraat 33, 2390 Malle-West, BELGIUM
 2. **ASK Romein Staalbouw B.V.**
Belder 101, 4704 RK Roosendaal, NETHERLANDS
 3. **Hillebrand B.V.**
Portugalweg 3, 4455 TZ Nieuwdorp, NETHERLANDS
 4. **Oostingh Staalbouw B.V.**
Lageweg 36, 2222 AG Katwijk, NETHERLANDS

Remarks

The Notified Body - 2451 DVS ZERT GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4, must be fulfilled.

The requirements of EN 1090-1:2009 + A1: 2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

Welding Certificate

1090-2.00041.GSIDu.2013.008

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

ASK Romein International B.V.

**Belder 101
4704 RK Roosendaal
NETHERLANDS**

welding shop

ASK Romein Staalbouw BV, Belder 101, 4704 RK Roosendaal
NETHERLANDS

Technical specification

EN 1090-2:2018

Execution class(es)

EXC4 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111, 121, 135 (partly mechanized), 136 (automatic), 136 (partly mechanized), 138 (partly mechanized), 783

Material Group

1.1, 1.2, 1.3
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Ing. Andries de Bruin, EWE

born on: 03.01.1971

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Patrick Alvers, IWT

born on: 16.02.1974

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

04.03.2013

Period of validity

03.03.2023

Remarks

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Place and date of issue

Duisburg, 11.06.2021
Klotzki



Welding Certificate

1090-2.00278.GSIDu.2015.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

ASK Romein International B.V.

**Belder 101
4704 RK Roosendaal
NETHERLANDS**

welding shop

Hillebrand BV., Portugalweg 3, 4455 TZ Nieuwdorp
NETHERLANDS

Technical specification

EN 1090-2:2018

Execution class(es)

EXC4 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111, 121, 135 (partly mechanized), 136 (partly mechanized),
136 (fully mechanized), 138, 783

Material Group

1.1, 1.2, 1.3, 1.4, 3.1
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Ing. Andries de Bruin, EWE

born on: 03.01.1971

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Jan Sinke, EWT

born on: 30.05.1971

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

20.04.2015

Period of validity

03.03.2023

Remarks

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Place and date of issue

Duisburg, 11.06.2021
Klotzki



Welding Certificate

1090-2.00434.GSIDu.2020.002

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

ASK Romein International B.V.

**Belder 101
4704 RK Roosendaal
NETHERLANDS**

welding shop

Oostingh Staalbouw BV, Lageweg 36, 2222 AG Katwijk
NETHERLANDS

Technical specification

EN 1090-2:2018

Execution class(es)

EXC4 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111, 135, 136, 138, 783

Material Group

1.1, 1.2, 1.3, 2.1
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Ing. Andries de Bruin, EWE

born on: 03.01.1971

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Dirk Schaap, EWT

born on: 16.02.1974

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

25.02.2020

Period of validity

03.03.2023

Remarks

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Place and date of issue

Duisburg, 11.06.2021
Klotzki



Welding Certificate

1090-2.00126.GSIDu.2014.006

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

ASK Romein International B.V.

**Belder 101
4704 RK Roosendaal
NETHERLANDS**

welding shop

ASK ROMEIN MALLE N.V., Ambachtsstraat 33,
2390 Malle-West, BELGIUM

Technical specification

EN 1090-2:2018

Execution class(es)

EXC4 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

136 (partly mechanized), 138 (partly mechanized), 783

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Ing. Andries de Bruin, IWE

born on: 03.01.1971

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Seliaert Dries, IWT

born on: 21.12.1991

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

19.05.2014

Period of validity

03.03.2023

Remarks

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Place and date of issue

Duisburg, 11.06.2021
Klotzki

